## Medium Size Semi-Automatic Winding Machine

Code: KXT E1200S

## Description

This machine was designed to winding gasket from 150 to 1200 mm diameter spiral wound gasket. Both manual model and automatic model available. Can winding any shape of SWG


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## Specification as following:

| STYLE | KXT E1200S-B Manual | KXT E1200S-C Semi-automatic |
| :--- | :--- | :--- |
| Producing ability | spiral wound gasket with or without inner ring | spiral wound gasket with or without inner ring |
| Special function | any shape of SWG | any shape of SWG |
| SWG thickness | 4.5 mm (also suitable for 3.2mm,6.4mm and <br> 7.2 mm after changing roller parts, V shape <br> winding or W shape winding) | 4.5 mm (also suitable for 3.2mm,6.4mm and <br> 7.2 mm after changing roller parts, V shape <br> winding or W shape winding) |
| Automatic function | $/$ | PLC size controlling, <br> semi-Automatic spot welding |
| Maximum gasket OD | 1000 mm | 1000 mm |
| Minimum gasket ID | 100 mm | 100 mm |
| Total power | 2.2 kw | 8 kw |
| Spindle motor power | 1.5 kw | 1.5 kw |
| welder power | $I$ | 6 kw |
| Frequency Converter | 2.2 G | 2.2 G |
| PLC | $/$ | xinjie |
| Power supply voltage | $380 \mathrm{~V} / 220 \mathrm{~V}$ for option, 3 phases | $380 \mathrm{~V} / 220 \mathrm{~V}$ for option, 3 phases |
| linear speed | $0-800 \mathrm{~mm} / \mathrm{s}$ | $0-800 \mathrm{~mm} / \mathrm{s}$ |
| Air compressor | 0.6 鉄?.8 MPA | 0.6 鉄?.8 MPA |
| Machine measurement | $1680 * 1500 * 920 \mathrm{MM}$ | $1680 * 1500 * 950 \mathrm{MM}$ |
| Machine net weight | 280 kg | 300 kg |

